



# NOVA TERRA PTY LTD.

ACN. 165 994 614

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## GREEN COFFEE SPECIFICATION

Robusta coffee beans were classified into numerous category depending on processing method and technical properties. Basically, trade coffee in Vietnam includes 03 categories as below.

### 1. Robusta Coffee Beans:

| Common Criteria             | Robusta Coffee Gr.1 Scr. No.18     | Robusta Coffee Gr.1 Scr. No.16     | Robusta Coffee Gr.2 Scr. No.13     |
|-----------------------------|------------------------------------|------------------------------------|------------------------------------|
| Moisture                    | 12.5 % maximum                     | 12.5 % maximum                     | 13.0 % maximum                     |
| Black & Broken Beans        | 2.0 % maximum                      | 2.0 % maximum                      | 5.0 % maximum                      |
| Foreign Matters             | 0.5 % maximum                      | 0.5 % maximum                      | 1.0 % maximum                      |
| Excelsa Beans               | 0.5 % maximum                      | 0.5 % maximum                      | 1.0 % maximum                      |
| Minimum 90% Over Screen No. | 18 (7.1 mm)                        | 16 (6.3 mm)                        | 13 (5.0 mm)                        |
| Packing Conditions          | in bags : 18 MT per container min. | in bags : 18 MT per container min. | in bags : 18 MT per container min. |
|                             | in bulk : 21 MT per container      | in bulk : 21 MT per container      | in bulk : 21 MT per container      |

### 2. Vietnam Arabica Coffee Beans:

| Common Criteria             | Arabica Coffee Gr.1 Scr. No.18     | Arabica Coffee Gr.1 Scr. No.16     | Arabica Coffee Gr.1 Scr. No.13     |
|-----------------------------|------------------------------------|------------------------------------|------------------------------------|
| Moisture                    | 12.0 % maximum                     | 12.0 % maximum                     | 13.0 % maximum                     |
| Black & Broken Beans        | 0.5 % maximum                      | 1.0 % maximum                      | 5.0 % maximum                      |
| Foreign Matters             | 0 % maximum                        | 0 % maximum                        | 1.0 % maximum                      |
| Excelsa Beans               | n/a                                | n/a                                | n/a                                |
| Minimum 90% Over Screen No. | 18 (7.1 mm)                        | 16 (6.3 mm)                        | 13 (5.0 mm)                        |
| Packing Conditions          | in bags : 18 MT per container min. | in bags : 18 MT per container min. | in bags : 18 MT per container min. |
|                             | in bulk : 21 MT per container      | in bulk : 21 MT per container      | in bulk : 21 MT per container      |



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